



Atlas

Espresso, Chocolate & Tea

User Manual
Hot Drink Vending Machine



One-Touch Drinks

P.O Box 118300 Carrollton, TX 75011-8300

(800) 560-5062

Technical support: x3

onetouchdrinks.com info@onetouchdrinks.com onetouchdrinks.com

For best results, Atlas is recommended for use with One-Touch Drinks consumable products.

To order, go to: onetouchdrinks.com

Or, call: (800) 560-5062

Atlas Espresso User Manual

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General Cautions User Manual

BEFORE USING THIS MACHINE, THIS MANUAL MUST BE READ CAREFULLY. THE INSTALLATION AND OPERATIONS REQUIRED FOR INITIAL START-UP OF THE MACHINE MUST BE PERFORMED BY QUALIFIED PERSONNEL.

- This manual is an integral part of the machine, and as such, it must always remain inside the machine so that it may be referred to at any time.
- This automatic drink dispenser has been designed and built in accordance with all safety legislation in force.
- The manufacturer hereby guarantees that these machines comply with the following directives:



CE Low Voltage Directive DBT 73/23/CEE and its amendments

CE Electromagnetic Compatibility Directive EMC 89/336/CEE and its amendments

CE Machinery Directive 2006/42/EC and its amendments

- This document contains private property information protected by legislation on intellectual property. All rights are hereby reserved. No part of this document may be photocopied, reproduced or translated without the prior written consent of the manufacturer.
- - Inadequate electrical and/or hydraulic installation
 - o Deficient cleaning or maintenance
 - o Incorrect use of the machine
 - Using non-original replacement parts or making unauthorized modifications
- The manufacturer hereby reserves the right to introduce, without prior notice, all improvements to this model derived from its constant research.
- This appliance is not designed to be used by persons (including children) with reduced physical, sensory or mental capabilities, lack of experience or knowledge, unless they are supervised or have been instructed in its use by somebody responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance. Section 7.12 of EN60335.
- Given the characteristics of some food products, these may lead to incorrect operation of the machine if used beyond the parameters of temperature and relative humidity recommended in this manual.
 If it is necessary to move the machine avoid:
 - Tipping the machine
 - Dragging or lifting it with some kind of pulling system (rope, straps, etc.).
 - Shaking or striking the machine, no matter whether it is in protective wrapping or not.

Installation

- These machines are designed EXCLUSIVELY FOR INDOOR USE. They must not be installed in places that may be exposed to sprayed water, and they likewise must not be cleaned using sprayed water.
- The machine should be installed in locations that meet the recommendations of temperature, electrical and water installations, weights, etc., in this manual and performed by qualified personnel.
- The plug of the machine has an earth connection. The outlet must be connected to a good earth connection and must be located in an accessible position once the machine is installed.

Cautions - con't

Maintenance

- The user or person responsible for refilling and cleaning the device must follow the instructions set forth in this manual.
- For refilling, only use food products prepared specifically for these kinds of vending machines. Do not touch the product with your hands, and prevent liquids from falling inside the product hoppers.
- All elements that require tools to be disassembled must only be handled by qualified and trained technical personnel.
- Water must be prevented from freezing in the interior of the machine. If any maintenance task is going to performed and the machine is going to be disconnected for a long period of time, the boiler must be emptied.

THESE MACHINES SHOULD NOT BE INSTALLED IN PLACES WHERE THEY MAY BE EXPOSED TO STREAMS OF WATER, NOR SHOULD THEY BE CLEANED BY HOSE. CONSULT THE EXTERIOR CLEANING SECTION FOR THOSE INSTRUCTIONS.

Electrical

- THE MACHINE HAS COMPONENTS THAT OPERATE AT DANGEROUS VOLTAGES. DO NOT DISCONNECT ANY COMPONENT. ONLY TECHNICAL SERVICE PERSONNEL ARE AUTHORIZED.
- Ensure that the electrical installation, the outlet and the automatic circuit breaker have the appropriate sizes for machine consumption.

Symbols used on the machine



This symbol on a label indicates if you need more information, it can be found in the User Manual.

FOR ANY ADDITIONAL INFORMATION THAT IS NOT SPECIFIED HEREIN, CONTACT YOUR DISTRIBUTOR OR A MANUFACTURE TRAINED TECHNICIAN

Atlas Espresso, Chocolate & Tea

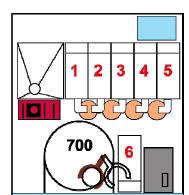
CHAPTER 1. GENERAL CHARACTERISTICS

1.1.- Description of Atlas

Atlas machines are coffee and instant drinks dispensers which have been specially designed for use in high consumption areas such as waiting rooms, offices, factories, etc.

The ESPRESSO version is equipped with a brewer for preparing espresso coffee using fresh coffee beans and powdered ingredients to make specialty coffee, tea, hot chocolate or other instant beverages.

Configuration of Atlas in plain view:



Espresso

1.2.- Main characteristics

Dimensions	IN/ MM
Depth	26"/ 660
Height	72"/ 1830
Width	23.6"/ 600
Weight	396.8 Lb/ 180 Kg
Technical specifications	
Voltage	110v (+6%/-10%)
Maximum impedance (at the connec. point)	$Zmax = 0.28\Omega$
Maximum consumption	Espresso -> 1100 – 1500

Characteristics of the water supply system				
Types of water service connections		Water supply system, stand-alone, stand or with an incorporated tank.		
Min. pressure of the water supply syst	em		min. 7.2 lb / max.40 lb	
Curb cock diameter			³⁄₄" M	
Boiler capacity			2800cc	
Cups				
Min./max. dimensions of the cups			80 or 73 mm in diameter	
Cup capacity			700	
Products and serving selection system				
Max. number of soluble product hoppers			6 - 8	
Capacity per soluble product hopper			5 lb / 6 liter	
Number of selections			15	
Number of pre-selections			5	
Cash collection and change return	mechan	isr	ns	
Coins payout unit or mechanism	Coin validator (exact change) or EXECUTIVE a compatible MDB/ICP.			
Accepted coins Depen		pending on the payout unit or validator installed		
Other characteristics				
Maximum working inclination 2º (on any axis)		2º (on any axis)		
Sound level			<80 dB(A)	
Optimum exterior temper. Environment		_	33.8 F <t 104="" <="" f<="" td=""></t>	

 $>1^{\rm o}{\rm C}$ - $<\!40^{\rm o}$ C; $\,<\,80\%$ Rel. hum.

1.3.- Description of the main components



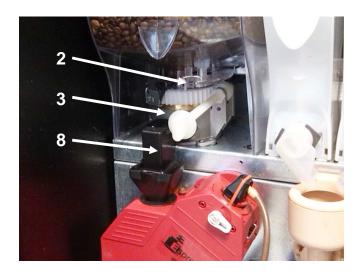
Fig. 1 – General view

- 1 Cabinet
- 2 Coffee bean hopper (espresso model)
- 3 Soluble product hoppers
- 4 Espresso coffee unit (espresso model)
- 5 Gum collector
- 6 Coffee bean tanks (espresso model)
- 7 Liquid waste bin
- 8 Coin box
- 9 Sugar module door (espresso model or instant option)
- **10** Blade extractor (espresso model or instant option)

- 11 Coin system
- 12 Programming module
- 13 Cup container module
- 14 Coin inlet slot
- **15** Coin return button
- 16 Coin return box
- **17** Information screen
- **18** Pre-Selection buttons
- **19** Selection button
- 20 Serving compartment

Fig. 2 - Coffee unit

- Hopper 1
- Hopper flow gate 2
- Dosage measure Upper 3
- piston 4
- 5 Unit securing lever
- 6 Lower unit
- 7 Manual positioning and
- 8 Doser



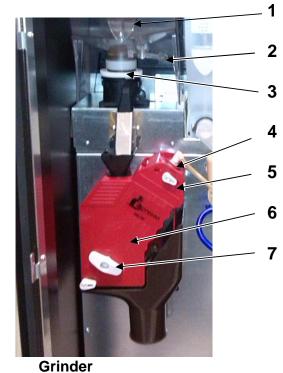
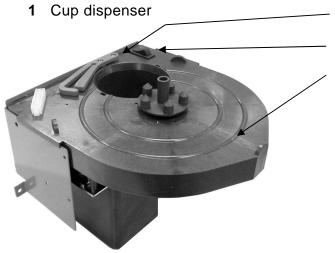


Fig. 3 - Cup container

- 1 Cup container cover
- 2 Cup container
- 3 Positioner switch lever
- 4 Dispensing switch



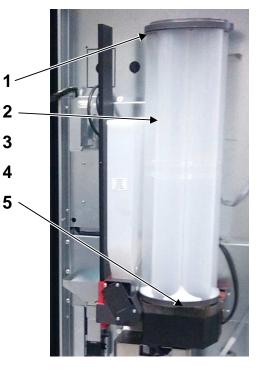
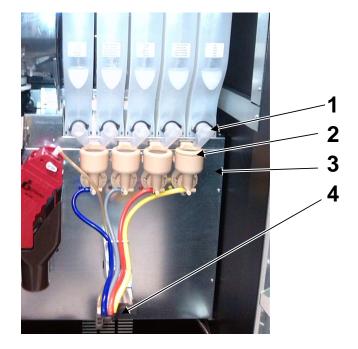


Fig. 4 - Soluble services mechanism

- 1. Product chute
- 2. Wipper
- 3. Stainless steel cover
- 4. Gum collector



CHAPTER 2. INSTALLATION AND STARTING UP

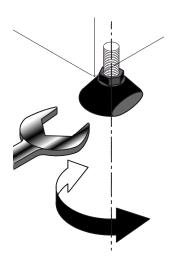
2.1.- Electrical Installation

The electrical installation voltage must be the voltage indicated on the characteristics plate and must not exceed the limits established in each country.

Maximum power consumed: in accordance with the characteristics plate.

2.2.- Water Inlet

Prepare a water inlet in accordance with the indications of the general characteristics table, in the place in which the machine is to be situated. The distance between this water inlet and any electric socket must be at least 1 m. In any event, observe the European Directives.

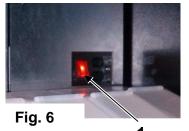


2.3.- Leveling

Level the machine by screwing the legs and put the base of the machine in place.

2.4.- Starting up

Once the water hose is connected to the supply and the machine plugged in, turn on the power switch (1, Fig. 6).



2.5.- Installation of the payment systems

Fit the payment and return systems following the instructions supplied with each part.

If the element to be installed uses the EXECUTIVE protocol, connect it to the two points indicated in the photo (1). If the protocol is MDB, use the No. 2 connector.

Once properly connected, the machine will automatically detect the coin box installed on it.

If you have fitted a banknote or card reader, or similar payment element, then you must activate it in the machine programming.

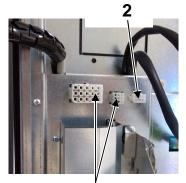


Fig. 7

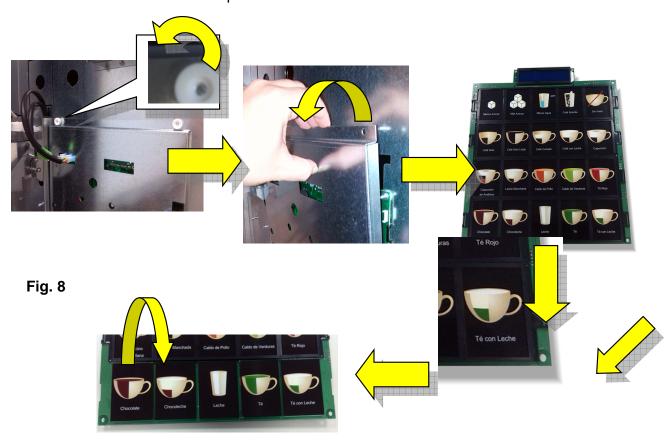
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2.6.- Changing Product and Price Sign

Remove the cups container and remove the plastic nut that fastens the top of the buttons.

Pull back the cover to remove the selections menu. Press on the side of the label holder to release the row of labels you want to change. Replace it with the desired label and press down on the label holder until the selections menu is fastened in place.

Once the necessary operations have been made, restore the cover and the cups container back to their correct position.



2.7. Installation of optional kits at the base of the machine.

Various optional kits may be installed at the base of the machine, kits such as autonomy equipment (batteries), filters for softening water, coolers, etc. This equipment must not exceed 450 mm in height from the base.

MAX J

2.8. - Load level labels of the hoppers

Some of the soluble products may require shorter reloading cycles in order to prevent its expiry, or the loss of properties. The machine incorporates "top-level labels" as an additional provision. These will inform the person responsible for the loading the product what is the maximum level of each hopper.

The image shows the maximum height they are to be placed on all the hoppers.

CHAPTER 3. FILLING THE MACHINE

3.1 Initial filling with soluble product.



Lift the cover of the hopper to be filled and fill with product. Be careful that the product filled corresponds to product for that hopper (each hopper has a label that indicates the product to be filled).

Recommendation: The ramp on which the product falls from the hopper should be turned upwards to prevent unwanted product spillage.

When the product has been loaded, close the hopper lid, position the ramp suitably and proceed to load the next hopper.

Fig. 9

Filling sugar in the door module

Lift the cover of the sugar hopper on the door as shown in the photograph and fill with product.





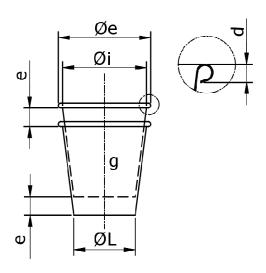
3.2.- Filling with coffee beans

Remove the hopper cover and dump the content of the coffee package inside until the desired measure is reached. If you prefer to take the hopper out of the machine in order to fill it more comfortably, remember that the **hopper flow gate** (2, Fig. 2) must be closed in order to prevent the content of the hopper from spilling.

3.3.- Filling with cups

Remove the cover of the container and (T) load a column of cups through the top opening of the tube.

For a proper extraction of the cups, these must comply with the following dimensions:

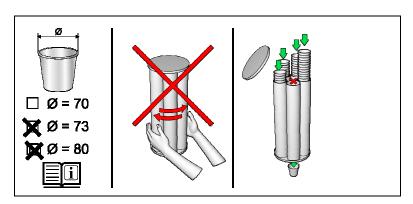




T

Cup type	Øe	Øi	ØL	е	d	g
80	80.3 ± .3	74 ÷ 74.5		4.2 ÷ 11.3	1 8 ÷ 2 1	< 3.8a
73	73 ± .3	67.5 ÷ 68	≤ 58	7.2 • 11.3	1.0 . 2.4	_ 3.0g

On your machine, on a label over the extractor, you will find identified the cup type that you can fill.



Recommendations:

Make sure that the diameter of the cups is suitable for the extractor fitted on your machine. Do not load the column directly above the cup release.



Load Stir Sticks

Do not remove the seal on the pack of stir sticks until they are in the channel. Make sure that the stir sticks are the right size.

If loading for the first time, remove the transport seal tape from the extractor mechanism.

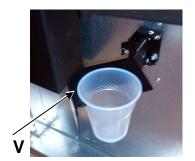
The length of the stir sticks to extract depends on the type of extractor installed (90 mm or 105 mm) and they should be between 1.25-mm and 1.35-mm thick.

Fig. 11

3.4.- Fitting the Hygiene Parts

The tray waste water will be disposed through the hose attached. Place bin bags in the grounds and water buckets.

Place a plastic cup in the anti-drip support (V) if needed to detach the tray-waste hose.



Atlas

Fig. 12

3.5.- Filling the returner tubes

See the start-up manual of the payout unit installed.

Payment Systems

If your machine includes an MDB/ICP payout unit, place the machine in the programming mode (see 5.1) and insert coins through the coin inlet slot.

If any of the coins introduced is not a change return coin, the machine will reject it.

3.6.- Initial filling with water

All of the machines automatically fill the boiler when the machine is started.



BEFORE CONNECTING THE MACHINE, ENSURE THAT THE MACHINE HAS A WATER SUPPLY FOR FILLING THE BOILER (check the connection to the water supply system or verify that the water tank is filled)

3.7.- Initial programming

The machine will be sent with the programming predefined by the manufacturer. In order to modify any of the values of the functions, enter the basic menu (see 5.6) and program the new functions. Recommendation: It is a good idea to identify each machine in order to record accounting, consumption, incidents, etc. Function 470 is available to program said code.

ATTENTION: THE ACTIONS DESCRIBED IN POINT 3.7 MUST BE PERFORMED WITH THE MACHINE "ON" AND THE DOOR OPEN AND MAY ONLY BE PERFORMED BY TECHNICAL PERSONNEL AUTHORISED BY ONE-TOUCH DRINKS.

CHAPTER 4. CONFIGURATION AND PROGRAMMING

4.1.- What is programming?

The programming is the action that you establish in order to determine how the machine will operate in certain functions. The machine is capable of performing a series of functions that you can configure through a portable keypad with four keys. It is possible to control the machine during both normal operation and while programming the functions.



4.2.- Programming control unit

The keys of the programming control unit can be activated in two ways: by simply pressing the key once and by holding the key down for more than 3 seconds.

Operation of the programming control unit in the normal sales mode.

	SINGLE PRESS OF THE KEY	KEY HELD
Key A	One free sale	Enters into the hierarchical programming menu.
Key B	Blender wash	Shows the temp. on the display
Key C	Enters into the basic programming menu	Runs a function directly.
Key D	Allows external programming	Programming of the basic menu functions

The operation of the programming control unit in accessing the functions

Press the C key of the programming keypad. If there have been incidents during service (breakdowns, empty hoppers, etc.), they will appear on-screen. Press the A key again to access the Functions menu (if there have been no incidents, pressing the C key once will suffice). The first function included in the function menus will appear.

	SIMPLE PRESS
A Key	Function goes forward
B Key	Function goes backward
C Key	Exits the programming
D Key	Accesses the function that is displayed at that moment

Operation of the programming control unit in the programming mode.

There are four "editing modes" for communicating with the machine in order to program values in the functions.

		PRESSING THE KEY		
(001	Key A	Increases the digit being edited	(if it is a sign, it changes)	
cal	Key B	Decreases the digit being edited		
Numerical (001)	Key C	It returns to editing the previo	ous (if it is the first number, it edits the sign, and if it is	
Z	Key D	It advances to editing the next dig		
		PRESSING THE KEY		
B1)	Key A	The digit being edited goes up one character in the table.		
₹	Key B	The digit being edited goes down one character in the table.		
rica	Key C	Erase the digit being edited, and it returns to editing the previous digit.		
nme		SINGLE PRESS OF THE KEY	KEY HELD	
Alfanumerical (AB1	Key D	The character is validated, and	The character being edited is not	
₹		it goes to editing the next digit.	validated, and it exits from the editing mode.	
3C)	PRESSIN	RESSING THE KEY		
ist (AE	Key A	The next option on the list is accessed (if it is the last option, it goes to the first).		
Options List (ABC)	Key B	The previous option on the list is accessed (if it is the first option, it goes to the last)		
Opt	Key C	It goes up one execution level		

4.3.- Direct access to a function.

By keeping C pressed, the screen displays FUNCTION 000. Choose a function following the numerical editing method.

4.4.- List of functions

The following list details all of the programming functions of the machine in the order in which they are displayed on the machine, thereby indicating the message that will be displayed on the screen, a brief description of the function and a comment about how to operate with the function, if necessary.

The symbol of the editing mode that is used with the function is displayed next to each function. The symbols are the following:

EXE	Direct execution function.	-01	Negative number editing mode.
AB1	Alphanumeric editing mode.	ABC	Option list editing mode.
000	Numerical editing mode.	PROP	Editing mode proper to the function

030 TEST	T MACHINE	ABC MACHINE TEST BY OPTION LISTS.		
	Choose the elements to test.			
110 MONEY/SELECT EXE		EXE	SALES BY SELECTION (CASH)	
	Press the desired selection and the screen will display the amount of that selection. Press a new selection in order to continue reading the various amounts.			
120 TOT	120 TOTAL MONEY EXE TOTAL AMOUNT OF SALES			
	The requested da	ata are displayed on	screen.	
201 PRIC	ES PROGR	001	PRICES WITH COINS	
		on and enter the new repeat the steps. F	v price. To program another selection, press Press C to end.	
204 SING	SLE PRICE	001	SINGLE PRICE FOR ALL SELECTIONS	
F	Program a price.	This price is assign	ed to all selections.	
220 FRE	E SALE	ABC	FREE SALE	
	Select to place th	e machine in free sa	ale mode for more than one service.	
300 SELE	ECTIONS	ABC	SELECTION-SERVICE ASSOCIATION	
	Select the name eservice is going to		ociate. Press the desired key where the	
315 SER	V.PROGRAM	PROP	PROP SERVICE PROGRAMMING	
	See point 4.5			
420 ADV	420 ADVERT.MESS. AB1 ADVERTISING MESSAGE		ADVERTISING MESSAGE	
461 TEM	PERATURE	001	BOILER TEMPERATURE	
	Program the temperature of the boiler water.			
465 AUT	ONOMY	ABC	STAND ALONE UNIT YES/NO	
Program whether the stand's stand-alone equipment is used or not.				
490 HOP	PER NAME	AB1	NAME OF THE HOPPERS	
	Program the text assigned to each hopper.			
491 SER	V. NAME	AB1	NAME OF THE SERVICES	
Program the text assigned to each service.				
510 DATE/TIME 001 ADJUST TIME AND DATE		ADJUST TIME AND DATE		
	Program the date and then the time.			

4.5.- Service programming

4.5.1.- What is a service?

A service is the act that the machine performs every time that a customer presses a selection.

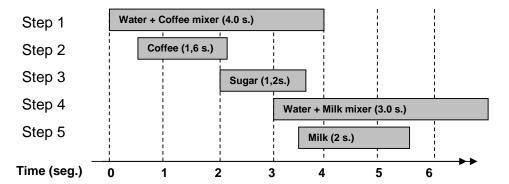
When programming a service, each step that the machine needs to take to complete the selected operation must be programmed.

For example, to prepare instant coffee with milk, several actions must be performed:

- 1 Pour hot water into the cup.
- 2 Add coffee and stir
- 3 Add sugar.
- 4 Add milk.
- 5 Mix.

It is also a good idea for the actions to overlap each other in order to shorten the service time and to get the optimum mixture.

The service sequence of coffee with milk in the machine could thus be stated as follows:



4.5.2.- Function 315 PROG. SERVICE.

The complete configuration of each service can be programmed at function 315.

Select the service to be programmed by pressing the corresponding selection button or using the A and B keys to locate the service.

The following may subsequently be performed:

- MODIFY an already-programmed step.
- ADD a new step to a service, or
- DELETE a step from a service.

If the option, **MODIFY A STEP**, is selected, the machine will display the CONFIGURATION SCREEN of the step:



Change the values using the programming control keys. The functions of the keys are as follows:

A or B - Go up or down the "steps"

C or D - Increase or decrease the amounts (move the bar forward or backward in the figure)

The water volumes are measured in seconds.

To Delete a step or to Create a new one, simply select the desired option using the B key and press D.

Also if the machine detects that a product has been programmed without water after a step has been recorded, you will be notified with a message. If there is an error, you will need to reprogram the step.

WARNING!

AFTER CHANGING THE COFFEE DOSAGE, OR AFTER ADJUSTING THE COFFEE GRIND, CHECK TO SEE IF THE SERVICES ARE CORRECT, INCLUDING THE "EXTRA COFFEE" PRESELECTION COMBINATIONS.

DO NOT EXCEED THE DOSAGE OF 8 GRAMS OF COFFEE IN THE SERVICES USING THIS PRESELECTION.

CHAPTER 5. ANOMALY CONTROL AND MAINTENANCE

5.1.- Reset

If the machine is out of service, enter and exit programming by pressing key C on the programming box twice.

5.2.- Possible incidents during a service.

- If the machine turns off or there is a power outage in the middle of a service, the value of the service will be discounted from the existing credit.
- If the machine turns off when it has credit and is waiting for a selection, maintains the credit intact.
- If the machine is out of cups, it allows services without a cup.
- If the machine is out of coffee beans or if there is a problem with serving espresso coffee, the machine allows services of soluble product.
- Dregs tray is full. The water inlet is closed and the boiler is turned off until the machine is no longer in FDS (out of service).

5.3.- Service Meters

To facilitate maintenance, the machine is equipped with internal meters that will communicate the amount of services performed and any element that needs to be inspected.

The notification shall consist of an exclamation mark at the bottom left of the screen, similar to that shown when there is an incident. The machine can continue normal operation despite the notification. The three meters are:

- LITRES X FILTER -> Indicates the amount of water that has passed through the filter since the last meter reset.
- ESPRESSO GROUP SERVICES -> Indicates the number of services performed by the espresso group since the last meter reset

The three meters are active, regardless of whether your machine can support different groups or not. If your machine does not include the Fresh Brew group the meter will logically remain at 0 and therefore the display will never prompt that element.

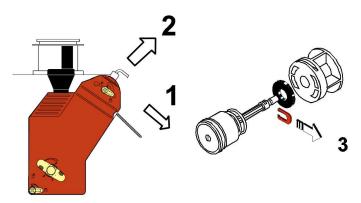
Enter programming and the display will show the affected element. Refer to the Technical Manual to reset the meters.

5.4.- Disassembly of the coffee bean unit

Use the 030 function to place the group in standby. In order to disassemble the complete lower unit, turn the anchor levers of the unit and remove the unit by pulling it outwards.

In order to remove the brewing piston,

- **1.** Remove the fastening pin.
- **2.** Pull up on the piston.
- **3.** In order to completely disassemble the piston, remove the fastening clip.



5.4.2.- Adjustments and Regulation

- Adjusting the coffee dosage. The grinder is time-controlled. The default dosage is
 6.5g. Use the 315 function to change the grinding time and the dosage, adjusting the time of the desired services.
- To adjust the grind. The grinder leaves the factory adjusted at the optimum grinding position.
- Machine with EL60 grinder. move the control lever attached to the upper crown to the desired setting.

Set at 1 provides the finest grind and the grain size increases as the setting increases. The coffee dosage decreases at the lowest setting and increases at the highest setting.

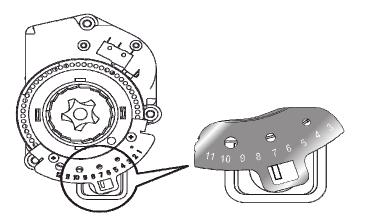




Fig. 13.1

■ Machine with M03 grinder. If a finer grind is desired, the adjuster can be moved one or two positions while the grinder motor is running in order to prevent the grinding wheels from becoming blocked with coffee. The grinder adjustment knob (M) can be found at the top of the unit. Use it to adjust the degree of grind desired for the coffee.

Verify that the dosage is correct whenever an adjustment is made and perform a few coffee services to ensure proper operation.

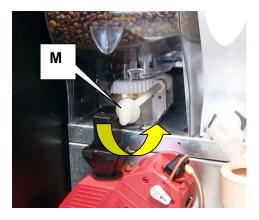


Fig. 13.2

Adjusting the water temperature in the boiler. The machines are equipped with a single boiler, therefore the programmed temperature will be implemented in both the espresso services as well as in the services of other soluble products.

The manufacturer recommends a temperature between 88 $^{\circ}$ C and 92 $^{\circ}$ C. Use the 461 function to program the temperature values.

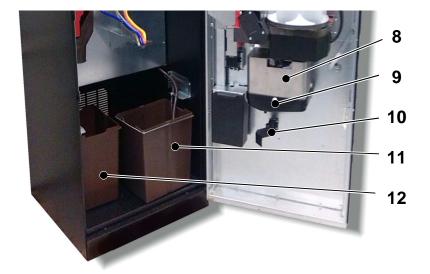
CHAPTER 6. CLEANING THE MACHINE.

PRECAUTIONS: IT IS ESSENTIAL TO AVOID WATER FREEZING INSIDE THE MACHINE. IF YOU ARE GOING TO CARRY OUT ANY MAINTENANCE WORK INVOLVING THE MACHINE BEING DISCONNECTED FOR A LONG PERIOD OF TIME, THE BOILER MUST BE EMPTIED.



Fig. 14. Components that require regular cleaning.

- 1. Grinder
- 2. Espresso group
- 3. Coffee waste funnel
- 4. Gum collector
- 5. Product chutes
- 6. Mixers and bowls
- 7. Stainless-steel embellisher
- 8. Services Cabinet
- 9. Tray
- 10. Anti-drip cup support
- 11. Liquid waste bin
- 12. Coffee grounds bin



Atlas

6.1.- Components that require regular cleaning

Depending on the number of services that the machine provides, the machine components must be cleaned more or less regularly.

The following chart lists the recommended cleaning process and schedule.

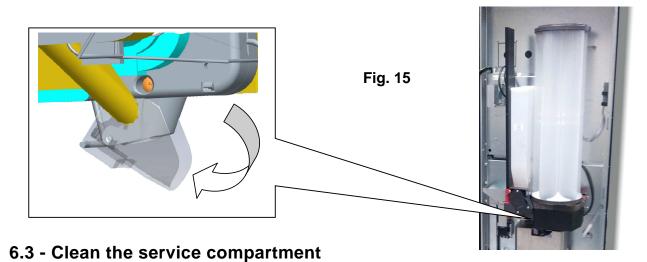
	Check the product ramps. Clean with a dry cloth if necessary.
Once a week	Clean the blenders (Pressing B on the programming box)
or every	Clean the stainless-steel embellisher in the blender area.
700 000 1000	Empty the liquid waste bin
700 services	Empty the coffee bean waste bucket
	Clean the serving compartment
	Having performed all the operations, clean the glass front
	Remove the blenders and the rubber manifold. Clean with hot water
	 Clean the stainless steel embellisher fully with the blenders dismantled.
	Clean the stainless steel base with the buckets removed
Once a month	Clean the suction manifolds
or every	Remove the product hoppers and clean the base in the area
5000 services	Remove the cup container and check that no sugar has built up.
5000 services	Change the anti-drip cup
	Clean the cup holder (part that holds the cups when they drop for a service)
	 Check that there is no sugar on the dosing ramp for this product Clean if needed. (see 6.2).
Once a year	Perform all the above.
or every	Change the unit coffee filter (see 5.4).
25,000 services	 Clean the filter with a Cleaning cycle (see 6.4) or remove for a thorough cleaning with detergent.
Every 2 years or 50,000 services	Check the grinder wheels and replace them if necessary.
Lime scale filter	 Replace the cartridge according to the manufacturer's specifications.

For use in USA

Food contact parts must be washed with detergent, rinsed with clean water, and sanitized with an approved sanitizer and air dried in accordance with the FDA FOOD Code. We recommend STERA SHEEN, approved by NSF sanitizer.



6.2.- Cleaning of the sugar chute

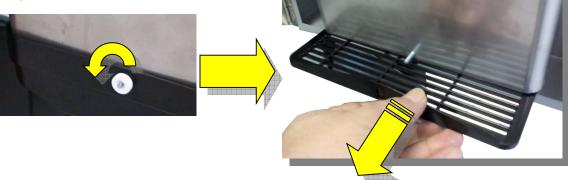


Remove the plastic nut that holds the tray.

Release the SERVICES TRAY CABINET (1) and remove. Proceed in the same way to remove the GRILL (2).

Once cleaned, reassemble ensuring that they are positioned correctly in the services cabinet.

Do not use cleaning equipment that may leave scratch marks on the machine's cover plates.



6.4.- Cleaning cycle for the group brewing chamber

For hygienic reasons, this process should be performed at least once every three months in order to eliminate coffee particles from the brewing chamber, or 10.000 services. Use special detergent tablets for super-automatic coffee machines. There are tablets weighing 2 to 3 g available on the market.

Before starting this operation the dregs tray is fitted on the machine, as liquids will fall in it. You also need a cleaning tablet ready for use.

Once the machine starts the cleaning cycle, it cannot be stopped. If you want to stop the cycle for any reason, you must switch the machine off and turn it back on again.

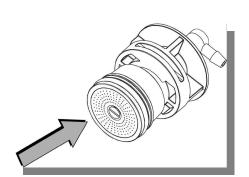
When the cleaning cycle has finished, the machine will resume normal service.

To run the cleaning cycle:



GROUP CLEANING

For correct cleaning, you should remove the brewing piston and clean the upper filter with cleaning paper or a brush to eliminate any particles which may remain on the filter. To dismantle the piston, follow the instructions in 5.4.





INSERT TABLET

6.5.- Detection of waste level

By means of a float in the waste bucket connected to microswitch, the machine detects the filling level of the bucket.

The machine will alert you with a message on the information display when the waste bin is full and it will go out of service until the bin is emptied.

6.6.- Exterior cleaning



Do not use a spray! Use warm water (between 20° C and 40° C) and any of the following products: dishwasher detergent, neutral shampoo for hair or glass cleaner without alcohol.

Rinse with an aqueous solution of vinegar (acetic acid) at a 2% concentration and dry with a soft cloth or chamois.

In the event of persistent stains (grease, beverages, etc.), use a solution of water and sanitary alcohol (96° ethanol) at a 1% concentration.

6.7.- Cleaning the payout unit

Consult the user manual of the payout unit installed.

THESE MACHINES SHOULD NOT BE INSTALLED IN PLACES WHERE THEY MAY BE EXPOSED TO STREAMS OF WATER, NOR SHOULD THEY BE CLEANED BY A HOSE. CONSULT EXTERIOR CLEANING POINT.